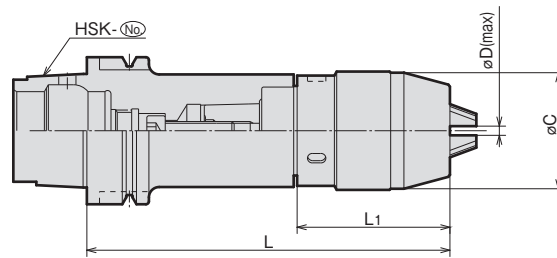


FEATURES

- Drill chuck is positively coupled with the holder.
- Short (L length) and compact.
- Clamping force can be increased by the attached wrench.



	MODEL	CODE	øD	L		L1		øC	N/W (kg)
				OPEN	CLOSE	OPEN	CLOSE		
HSKA50	-SDC08-125	25380	0.5~ 8	128	135.5	50	57.5	37.5	1.1
	-SDC13-155	25390	1~13	154	166.5	66	78.5	50	1.7
HSKA63	-SDC08-125	26380	0.5~ 8	128	135.5	50	57.5	37.5	1.3
	-SDC13-155	26390	1~13	154	166.5	66	78.5	50	1.9
HSKA100	-SDC08-130	27380	0.5~ 8	133	140.5	50	57.5	37.5	2.5
	-SDC13-155	27390	1~13	154	166.5	66	78.5	50	3.1
	-SDC13-205	27391		204	216.5				3.9

NOTE:1. Coolant pipe is included. Each SDC chuck is supplied with a wrench.
2. Each SDC chuck is supplied with a wrench.

ORDERING EXAMPLE			
①	HSKA50	-	② SDC
③	08	-	④ 125
①	Shank Size		
②	Holder's Name		
③	Max. øD		
④	G.L. Length		

RUNOUT

SDC NO.	DIA. OF TEST BAR	RUNOUT
SDC08	4&8mm	0.05mm以下
SDC13	6.5&13mm	

• Runout was measured at three times the diameter from chuck nose.

CLAMPING POWER

	CLAMPING	TWISTING MOMENT	Comparison %
TRADITIONAL KEYLESS CHUCK	Manual	6.9 N·m	100
SHOWA SDC CHUCK			
SHOWA SDC CHUCK	With wrench	21.6 N·m	314

NOTE : Twisting moment was measured with a ø9mm test bar.